

3125 58W

Work Order ID 67767

Wednesday, March 30, 2011 10:35:20 AM



Page 1

Item ID: D3275-1

Accept



Setup Start



Revision ID:

Item Name: Crossbolt Spacer

Stop



Start Date: 3/30/2011 Start Qty: 60.00



Cust Item ID:

Required Date: 4/4/2011 Req'd Qty: 60.00



Customer:

Reference:

Approvals:

Process Plan: *H*Date: *103-30* Tooling:

Date:

Run Start



QC: _____

Date: _____ SPC (Y/N):

Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3275	Rev A1

100



Hardinge CNC LATHE SMALL

0.00

71 *Ø*

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1-Turn as per Folio FA469 and Dwg D3275

JK *11417*

110



QC2- Inspect parts off machine FAI/FAIB

0.00

71 *Ø*

QC

Memo

0.00

Quality Control

JK *11417*

120



QC8- Inspect parts - second check

0.00

71 *Ø*

QC

Memo

0.00

Quality Control

JK *11.4.11*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
Description

130

Identify as per dwg & Stock Location: LC

Packaging

Packaging

140



Memo

QC21- Final Inspection - Work Order Release

QC

Quality Control

0.00

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NOTE: Date & initial all entries

Picklist Print

Wednesday, March 30, 2011 10:35:27 AM

Page 1

Work Order ID: 67767



Parent Item: D3275-1



Parent Item Name: Crossbolt Spacer

Start Date: 3/30/2011

Required Date: 4/4/2011

Start Qty: 60.00

Required Qty: 60.00

Comments: IPP Rev:A 04.10.19 New issue KJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.3125W.05 8		Purchased	No			100	f	153.4970	0.2666	16.83789			

ALUM TUBE .3125 x .058w



SD 10417

Location	Loc Qty	Loc Code
MAT013	153.497	
116793	1.667	
116939	151.83	

20 ft

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DART AEROSPACE LTD	Work Order:	67767
Description: Crossbolt Spacer	Part Number:	D3275-1
Inspection Dwg: D3275	Rev: A1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<u>SD</u>
Date:	11/4/17

Audited by:	<i>[Signature]</i>
Date:	11. 4. 11

Prototype Approval:	N/A
Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.10.19	New Issue	KJ/JLM	
B	06.03.09	Dimension Ø0.197 was Ø0.201	KJ/JLM	
c	09.05.04	Ø0.197 dimension removed	KJ/DD	

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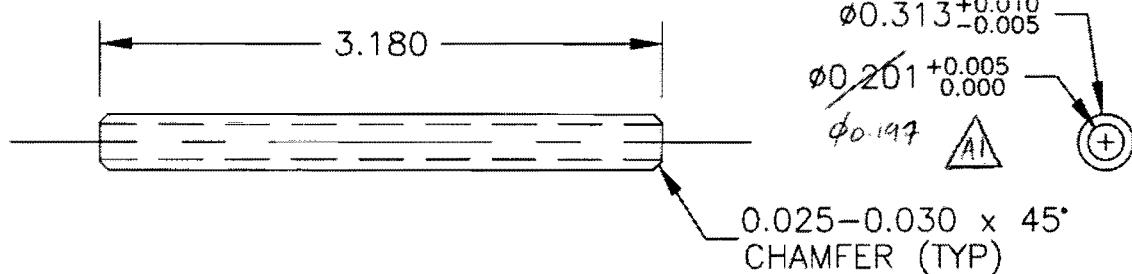
NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE USA, INC. PORT HADLOCK, WA
CHECKED	APPROVED	DRAWING NO. REV. A D3275 SHEET 1 OF 1
DATE		TITLE SCALE 04.03.10 CROSS BOLT SPACER 1:1
A	04.03.10	NEW ISSUE
A1	04.10.19	CHANGE MAT'L SPEC

RELEASED
04.06.22

SHOP OF
TO SP
ENGINEERING
UNCONTROLLED
SUBJECT TO AND IND
WITHOUT NOTICE
WORK ORDER
NO. 47767
PL/11-03-30



D3275-1 CROSS BOLT SPACER

- 1) MATERIAL: 6061-T6 (QQ-A-200/8 OR QQ-A-225/8)
(REF DART SPEC. M6061T6R) M6061T6T0.313W.058 A1
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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